

Industrial Thermocouple Assemblies

Thermo-Couple Products company offers thermowell assemblies to in a wide variety of materials, lengths and diameters to meet your particular application conditions including: temperature, mechanical strength, corrosion, atmosphere, dry or liquid immersion; velocity of measured medium and length of service.

Included in our thermowell series are standardized wells of threaded, ANSI flanged, Van Stone and weld-in types.

Threaded wells are made in readily welded or brazed materials for installations requiring seal welding or brazing. The pipe thread provides the mechanical strength, the weld merely seals.

ANSI flanged wells consist of a bar-stock well which is permanently welded to a top quality flange. Standard construction uses primary "J" groove weld and a bevel groove secondary weld. Both welds are machined to produce a clean fillet. This double welded construction eliminates possibility of crevice corrosion since no open joints are exposed from either inside or outside the installation.

Socket weld types of wells can be installed easily by merely welding into place to form a clean and tight connection.

The insertion length "rule of thumb" of ten diameters is not always practical when installing thermowells. Care should be exercised to make certain that the sensitive tip is totally immersed into the medium being measured.

Above all, be sure that the dead

length — i.e. the length required to pass through walls, pipe fittings, etc. — is taken into account when choosing the necessary insertion length.

Our engineering staff is available to help you should you have further application questions.

Our tapered thermowells provide greater rigidity than straight shank styles. They are well-suited to applications of high fluid velocity.

The thermowells shown on the following pages are available in standard bore diameters of .260" for thermocouple elements to 14 gauge wire and .385" for thermocouple elements to 8 gauge wire. Both are suitable for use with metal sheathed elements of compatible diameters.



Explosion-proof gasket screw-cover head in either cast aluminum or cast iron, with a simplex or duplex terminal block as required.

Extension Assembly

Nipples and union in 1/2" standard weight steel.
Standard lengths are 4" and 6", with 3", 5", 7" and 8" also available.

Thermocouple Element Available in all calibrations and

Available in all calibrations and junctions. Choice of insulated metallic sheath or ceramic insulated element.

Thermowell or Protection Tube

Assemblies are available with either Thermowells, Protection Tubes, or Uniwell Designs.

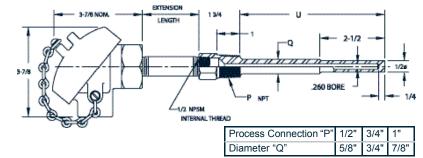


STANDARD THERMOWELL ASSEMBLY

Series 16000

- Thermowell has Step-Down Design
- Complete Thermocouple/ Thermowell Assembly
- Supplied with a Threaded Thermowell (.260" Bore)
- Explosion Proof Head is Standard





| 16000- | S - | A | Enter 2 | _ | | J - W | | 3/4 - | | 0 |
|--------|-----|---|---------|-----|------|-------|---|-------|-------|---|
| 16000- | | |]- |]-[| | | [| - | [| |
| | | | | _ | | | | | | |

| CODE | ASSEMBLY STYLE |
|------|----------------|
| S | Simplex |
| D | Duplex |
| | |
| | |

| CODE | HEAD MATERIAL |
|------|---------------|
| Α | Aluminum |
| F | Cast Iron |

| CODE | EXTENSION CONFIGURATION | | |
|------|------------------------------|--|--|
| 2 | Head and Nipple | | |
| 4 | Head and Nipple/Union/Nipple | | |

| CODE | EXTENSION LENGTH | | |
|-----------------------------------|------------------|--|--|
| 2 | 2" | | |
| 4 | 4" | | |
| 6 | 6" | | |
| For other lengths consult factory | | | |

| CODE | ELEMENT |
|------|----------------------------------|
| 3 | Simplex, with ceramic insulators |
| 6 | Simplex magnesium |
| | oxide insulated cable |
| 7 | Duplex, with ceramic insulators |
| 8 | Duplex, magnesium |
| | oxide insulated cable |

Type 3 and 7 (non-spring loaded) are standard. Spring loading only available on Type 6 and 8.

| CODE | WIRE CALIBRATION | |
|---|-------------------------------|--|
| J | Iron/Constantan | |
| K | Chromel/Alumel | |
| Т | Copper/Constantan | |
| E | Chromel/Constantan | |
| R | Plat. 13% Rhod./Plat. | |
| S | Plat. 10% Rhod./Plat. | |
| В | Plat. 30% Rhod./Plat. 6% Rhod | |
| For duplex calibrations please indicate | | |

double letters, example EE.

For more information, Consult the Selection Guide beginning on pg. 175

| CODE | OTHER PERTINENT DATA |
|------|----------------------|
| 0 | NONE |
| 2 | Spring Loaded |
| 999 | Special Request |
| | Consult Factory |

| CODE | THERMOWELL INSERTION LENGTH "U" | |
|-----------------------------------|---------------------------------|--|
| 2.5 | 2-1/2" | |
| 4.5 | 4-1/2" | |
| 7.5 | 7-1/2" | |
| 10.5 | 10-1/2" | |
| 13.5 | 13-1/2" | |
| 16.5 | 16-1/2" | |
| 22.5 | 22-1/2" | |
| For other lengths consult factory | | |

| CODE | THERMOWELL MATERIAL | | | |
|------------------------------------|---------------------|--|--|--|
| С | 304 Stainless Steel | | | |
| Н | 316 Stainless Steel | | | |
| M | Monel | | | |
| S | Carbon Steel | | | |
| For other material consult factory | | | | |

| CODE | PROCESS |
|------|----------------|
| CODE | CONNECTION "P" |
| 1/0 | 1/0" NIDT |

3/4" NPT 1" NPT

| ı | | | | | |
|---|------|---------------------|--|--|--|
| | CODE | JUNCTION STYLE | | | |
| | W2 | Grounded Junction | | | |
| _ | W4 | Ungrounded Junction | | | |

Code W2 is standard

3/4

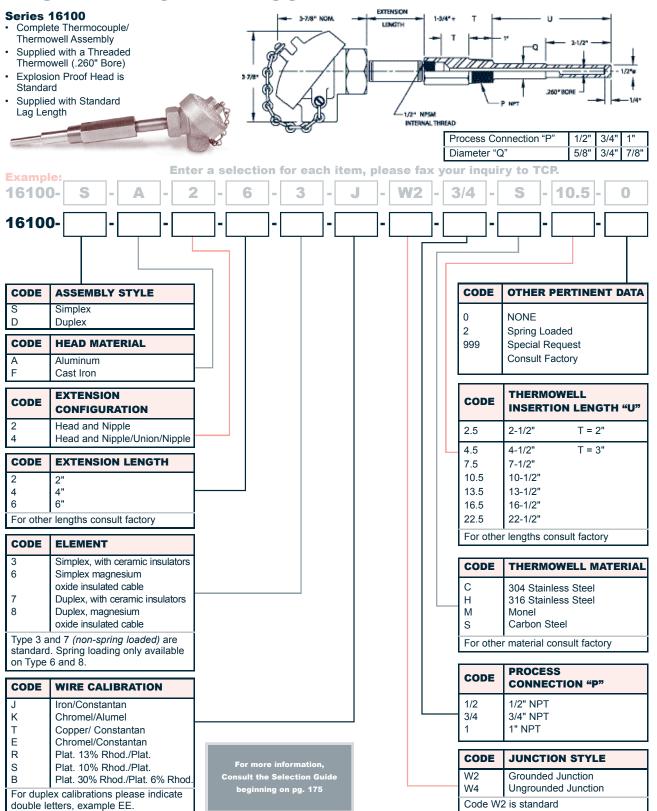


Place an **mm** in the appropriate selection box:

100 **mm**



LAG THERMOWELL ASSEMBLY

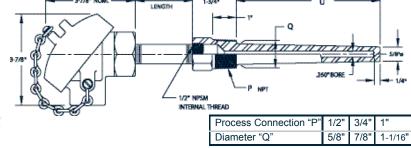




HEAVY DUTY THERMOWELL ASSEMBLY

Series 16200

- Tapered Design Provides Greater Rigidity than Straight Shank Design
- Explosion Proof Head is Standard
- Supplied with a Threaded Thermowell (.260" Bore)



| CODE | ASSEMBLY STYLE |
|------|----------------|
| S | Simplex |
| D | Duplex |
| | |

| CODE | HEAD MATERIAL |
|------|---------------|
| Α | Aluminum |
| F | Cast Iron |

| CODE | EXTENSION CONFIGURATION | |
|------|---|--|
| 2 | Head and Nipple Head and Nipple/Union/Nipple | |
| 4 | meau and Mipple/Onion/Mipple | |

| CODE | EXTENSION LENGTH | |
|-----------------------------------|------------------|--|
| 2 | 2" | |
| 4 | 4" | |
| 6 | 6" | |
| For other lengths consult factory | | |

| CODE | ELEMENT | |
|-----------------|----------------------------------|--|
| 3 | Simplex, with ceramic insulators | |
| 6 | Simplex magnesium | |
| | oxide insulated cable | |
| 7 | Duplex, with ceramic insulators | |
| 8 | Duplex, magnesium | |
| | oxide insulated cable | |
| T 0 17/ 1 1 1 0 | | |

Type 3 and 7 (non-spring loaded) are standard. Spring loading only available on Type 6 and 8.

| CODE | WIRE CALIBRATION |
|---|--------------------------------|
| J | Iron/Constantan |
| K | Chromel/Alumel |
| Т | Copper/ Constantan |
| E | Chromel/Constantan |
| R | Plat. 13% Rhod./Plat. |
| S | Plat. 10% Rhod./Plat. |
| В | Plat. 30% Rhod./Plat. 6% Rhod. |
| For duplex calibrations please indicate double letters, example EE. | |

For more information, Consult the Selection Guide beginning on pg. 175

| CODE | OTHER PERTINENT DATA | |
|------|----------------------|--|
| 0 | NONE | |
| 2 | Spring Loaded | |
| 999 | Special Request | |
| | Consult Factory | |

| | CODE | THERMOWELL INSERTION LENGTH "U" |
|-----------------------------------|------|---------------------------------|
| | 2.5 | 2-1/2" |
| | 4.5 | 4-1/2" |
| | 7.5 | 7-1/2" |
| | 10.5 | 10-1/2" |
| | 13.5 | 13-1/2" |
| | 16.5 | 16-1/2" |
| | 22.5 | 22-1/2" |
| For other lengths consult factory | | r lengths consult factory |

| CODE | DE THERMOWELL MATERIA | | |
|------------------------------------|--|--|--|
| С | 304 Stainless Steel 316 Stainless Steel | | |
| M | Monel | | |
| S | Carbon Steel | | |
| For other material consult factory | | | |

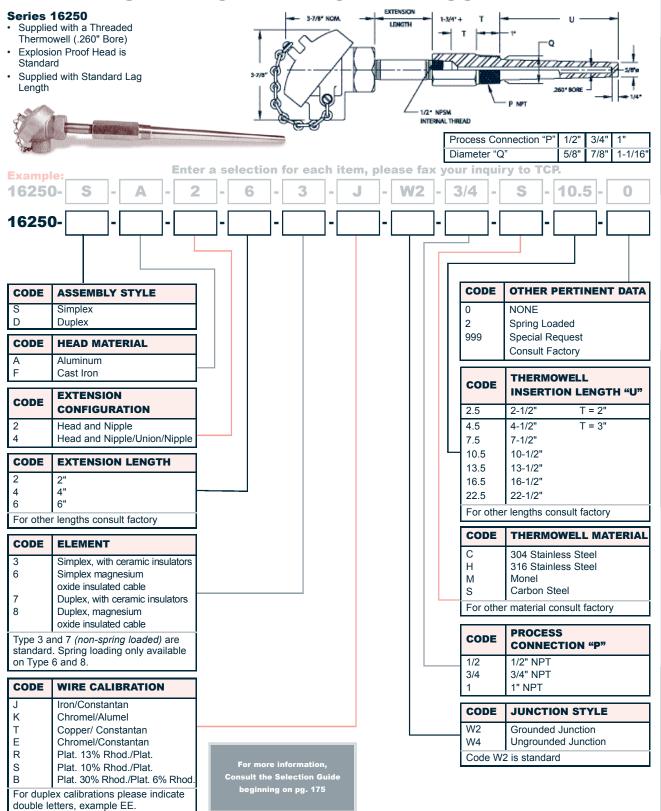
| For | other | material | consult | tactory |
|-----|-------|----------|---------|---------|
| | | | | |

| CODE | PROCESS CONNECTION "P" |
|----------|---------------------------|
| 1/2 | 1/2" NPT |
| 3/4 1 | 3/4" NPT 1" NPT |
| ' | 1 141 1 |

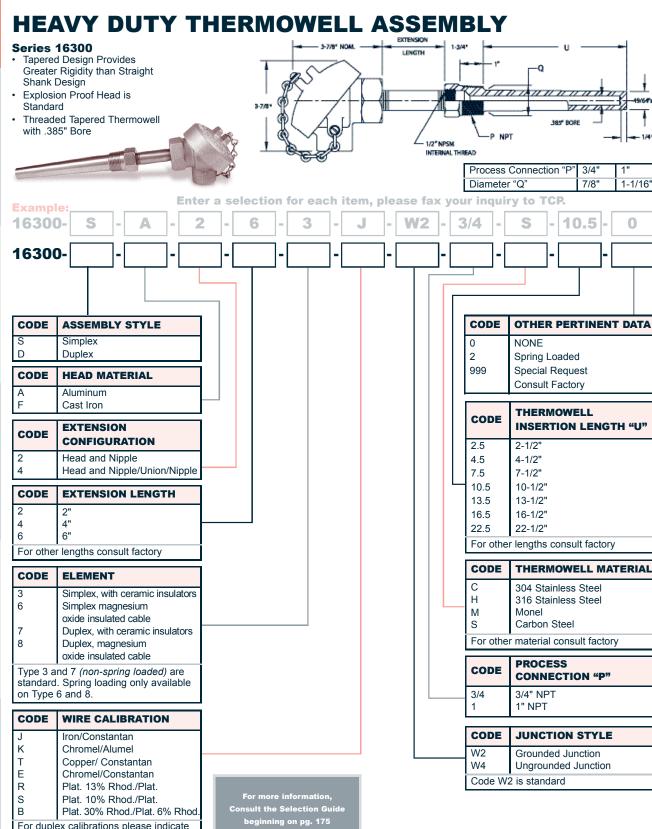
| CODE | JUNCTION STYLE |
|---------|---------------------------------------|
| W2 | Grounded Junction Ungrounded Junction |
| W4 | Ungrounded Junction |
| Code W2 | 2 is standard |



HEAVY DUTY LAG THERMOWELL ASSEMBLY







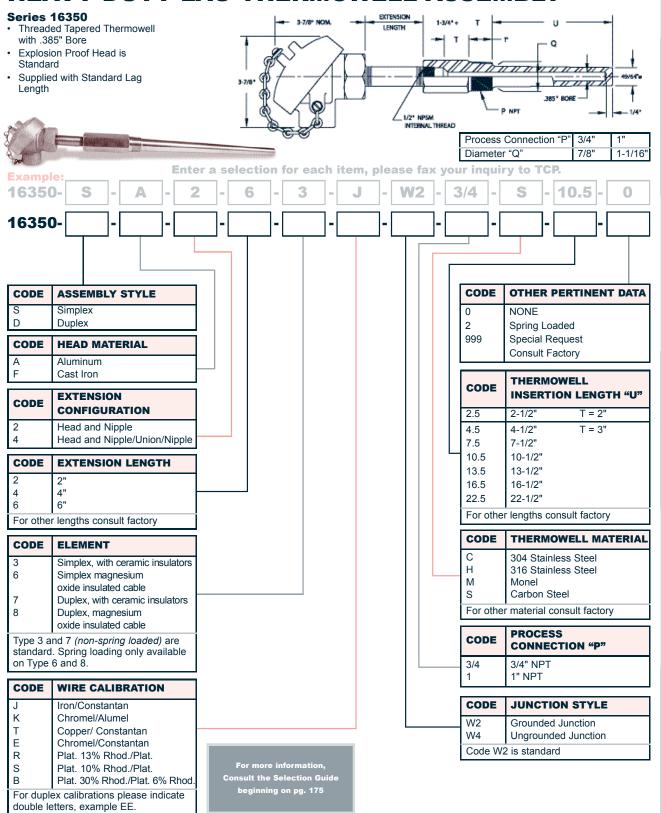
Plat. 30% Rhod./Plat. 6% Rhod.

For duplex calibrations please indicate

double letters, example EE.

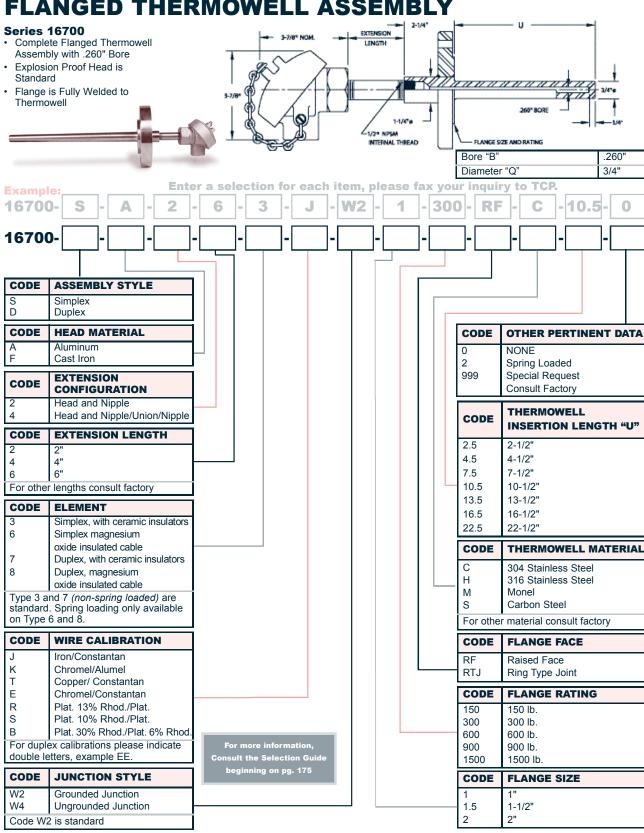


HEAVY DUTY LAG THERMOWELL ASSEMBLY

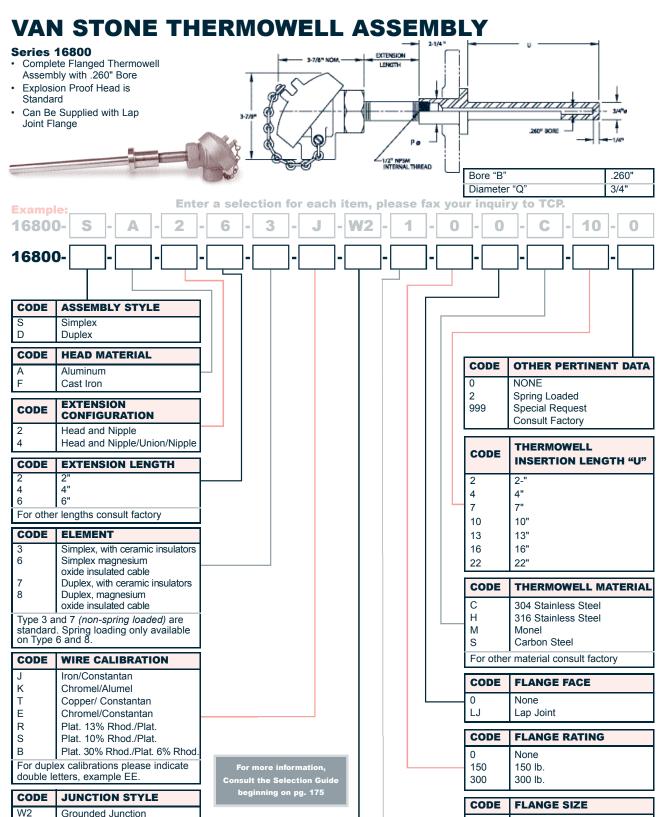




FLANGED THERMOWELL ASSEMBLY







1 1.5

1-1/2"

W4

Code W2 is standard

Ungrounded Junction



METAL PROTECTION TUBE ASSEMBLIES Series 17010 · Plain Protection tube Assembly · Ideal for Application Where Flow and Pressure Are Not a Major Concern 3-7/8" · Explosion Proof Head is Standard · Cost is Generally Lower than **Barstock Thermowells** selection for each item, please fax your inquiry to TCP. **Example:** 17010 -0 0 17010 CODE **ASSEMBLY STYLE** Simplex D Duplex **HEAD MATERIAL** CODE **OTHER PERTINENT DATA** Aluminum NONE Cast Iron Spring Loaded **EXTENSION** 999 Special Request CODE Consult Factory **CONFIGURATION** Head only CODE **INSERTION LENGTH "U"** 3 Head, Nipple and Union CODE **EXTENSION LENGTH** 0 No insertion length Head only (Extension length is zero) **OVERALL PROTECTION** CODE 4" nipple and union **TUBE LENGTH "L"** 6" nipple and union 6 12 CODE **ELEMENT** 18" 18 Simplex, with ceramic insulators 24 24" 3 6 Simplex magnesium 30 30" oxide insulated cable 36 36" Duplex, with ceramic insulators 48" 48 Duplex, magnesium 8 oxide insulated cable **PROTECTION TUBE SIZE** Type 3 and 7 (non-spring loaded) are **DIMENSIONS** CODE **PIPE SIZE** standard. Spring loading only available O.D. I.D. on Type 6 and 8. .840 .546 1/2", SCH 80 2 .840 .622 1/2", SCH 40

| CODE | WIRE CALIBRATION |
|---|---|
| J K T E | Iron/Constantan Chromel/Alumel Copper/ Constantan Chromel/Constantan |
| For duplex calibrations please indicate | |

double letters, example EE.

CODE JUNCTION STYLE

W2 Grounded Junction
W4 Ungrounded Junction
Code W2 is standard

For more information, Consult the Selection Guide beginning on pg. 175

| CODE | TUBE MATERIAL |
|------|---------------------|
| A | Inconel |
| C | 304 Stainless Steel |
| D | 446 Stainless Steel |
| H | 316 Stainless Steel |
| S | Carbon Steel |

.742

.824

.957

1.049

3/4", SCH 80

3/4", SCH 40

1", SCH 80 1", SCH 40

3

4

5

6

1.050

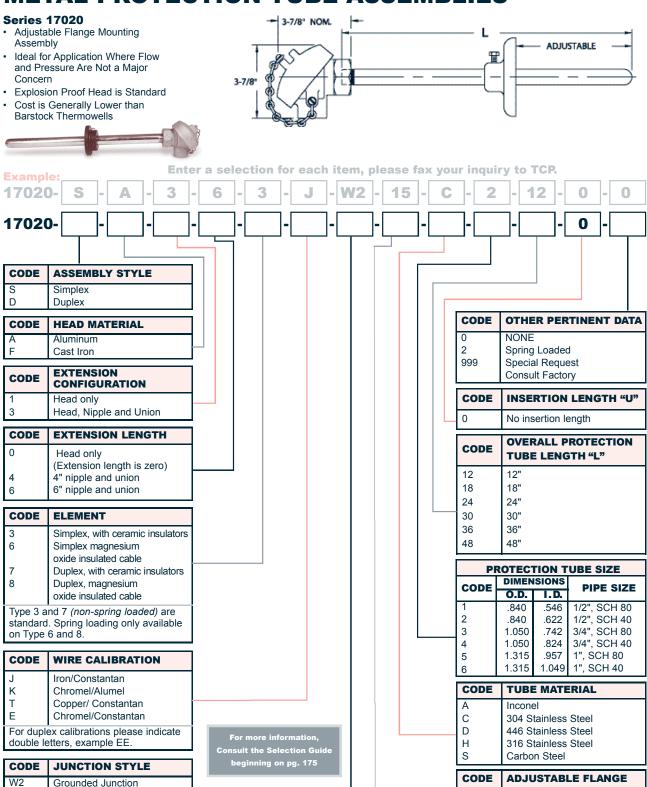
1.050

1.315

1.315



METAL PROTECTION TUBE ASSEMBLIES



0

15

None

Adjustable Flange

W4

Code W2 is standard

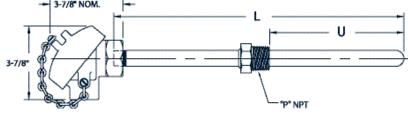
Ungrounded Junction



METAL PROTECTION TUBE ASSEMBLIES

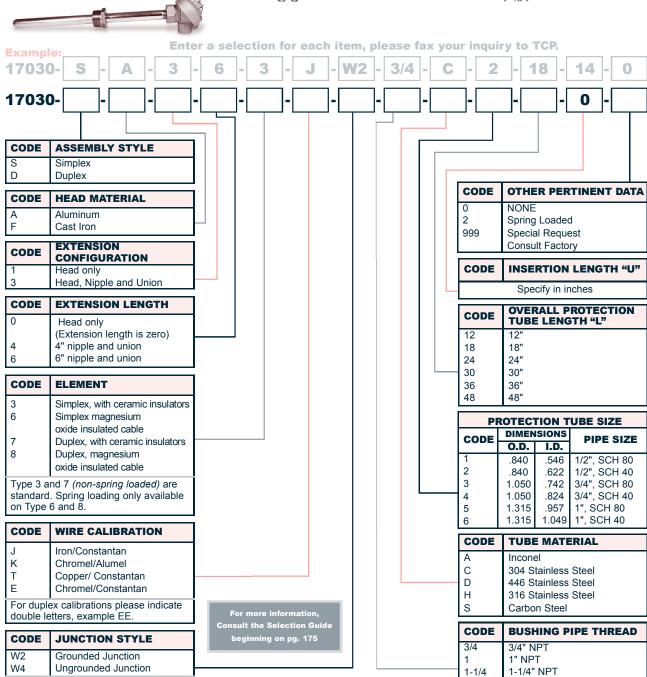
Series 17030

- Fixed Bushing Protection Tube Assembly
- Ideal for Application Where Flow and Pressure Are Not a Major Concern
- · Explosion Proof Head is Standard
- Cost is Generally Lower than Barstock Thermowells



1-1/2

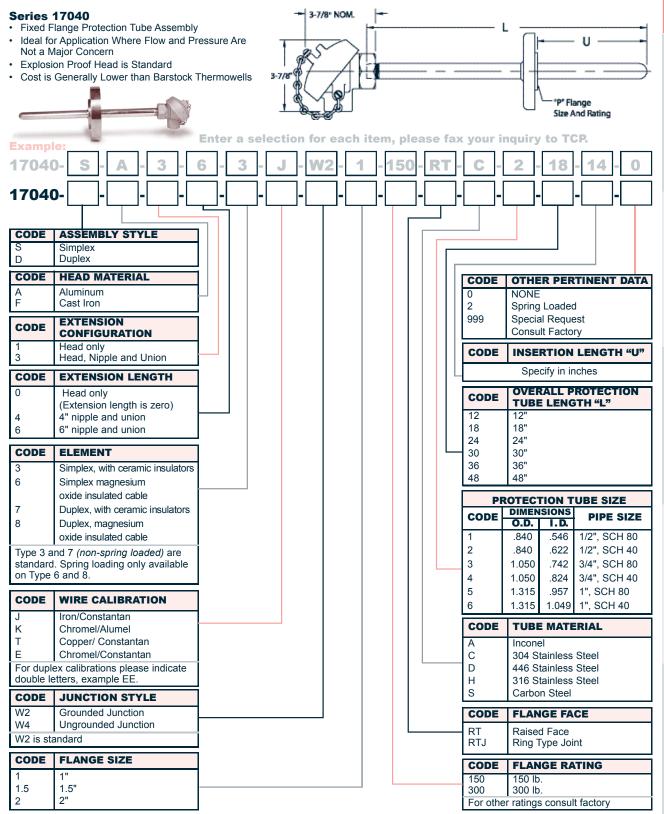
1-1/2" NPT



Code W2 is standard



METAL PROTECTION TUBE ASSEMBLIES

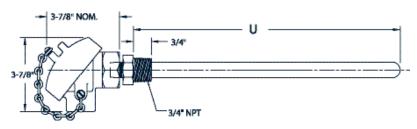




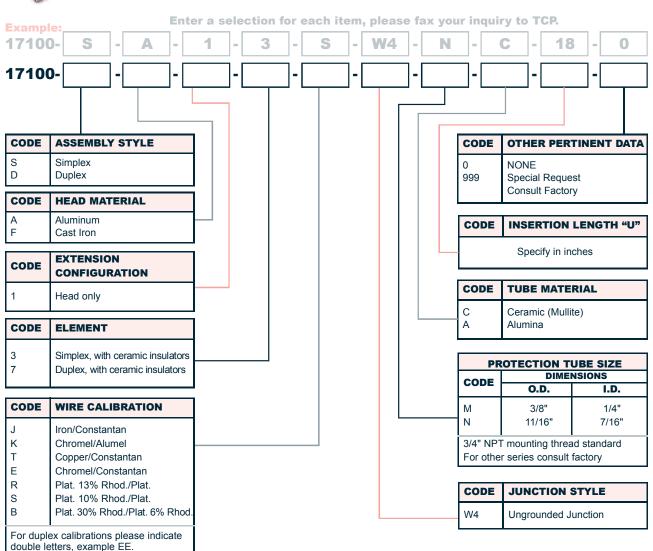
CERAMIC PROTECTION TUBE ASSEMBLIES

Series 17100

- Provides Better Protection in Hostile Environments than Metal Tubes
- Ceramic (2400°F) or Alumina (3000°F) Tubes are Offered
- For Use in Reducing and Oxidizing Atmospheres





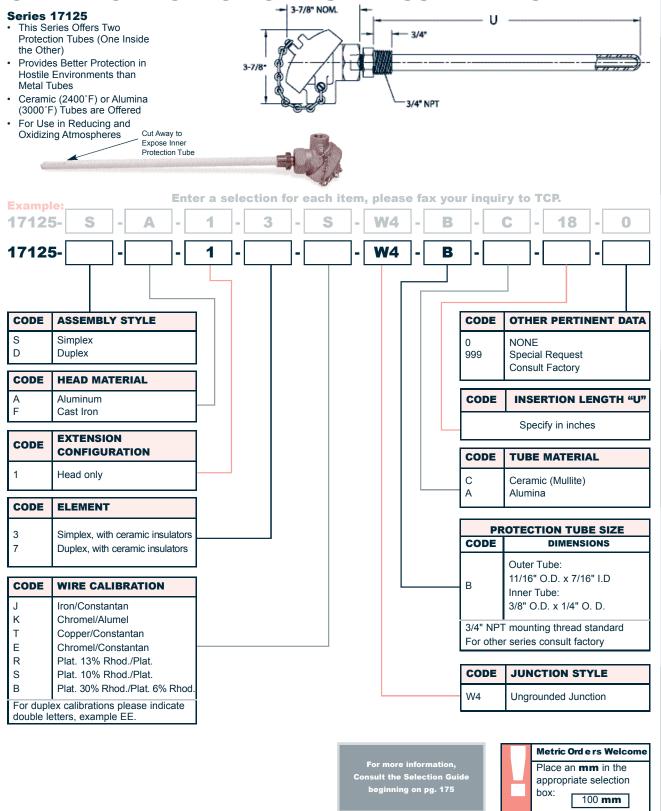


For more information, Consult the Selection Guide beginning on pg. 175





CERAMIC PROTECTION TUBE ASSEMBLIES



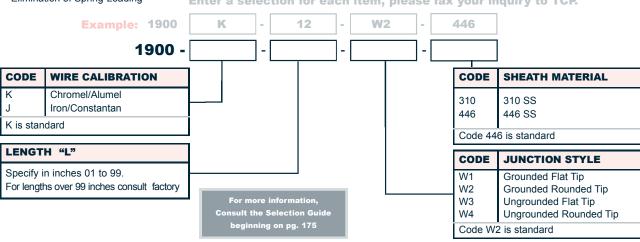


UNIWELL

- · Low Cost Alternative to Thermowell Assemblies
- Conductors Protected from Environment by Dense - Pack MgO and 446 SS Heavy Wall Sheath
- · Simplicity of Installation
- · Lower Conduction Losses
- · Long-Life, 14 Gauge Nominal Size Conductors
- · Elimination of Spring-Loading



Enter a selection for each item, please fax your inquiry to TCP.

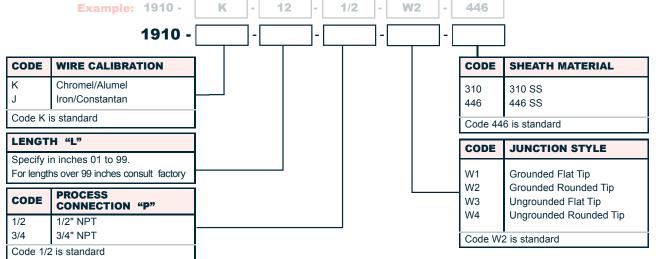


Series 1910

- Compression Fitting is Provided on this Series
- Conductors Protected from Environment by Dense - Pack MgO and 446 SS Heavy Wall Sheath
- · Simplicity of Installation
- · Lower Conduction Losses
- Long-Life, 14 Gauge Nominal Size Conductors
- · Elimination of Spring-Loading
- Low Cost Alternative to Thermowell Assemblies



Enter a selection for each item, please fax your inquiry to TCP.



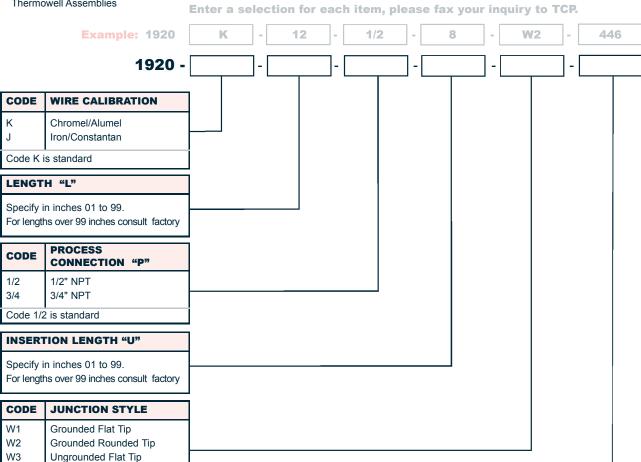


UNIWELL

Series 1920

- Fixed Fitting is Provided on this Series
- Conductors Protected from Environment by Dense - Pack MgO and 446 SS Heavy Wall Sheath
- Simplicity of Installation
- · Lower Conduction Losses
- Long-Life, 14 Gauge Nominal Size Conductors
- · Elimination of Spring-Loading
- Low Cost Alternative to Thermowell Assemblies





| CODE | SHEATH MATERIAL |
|----------------------|------------------|
| 310 446 | 310 SS 446 SS |
| Code 446 is standard | |

W4

Code W2 is standard

Ungrounded Rounded Tip

For more information,
Consult the Selection Guide
beginning on pg. 175



Metric Ord e rs Welcome

Place an **mm** in the appropriate selection box:

` 100 **mm**



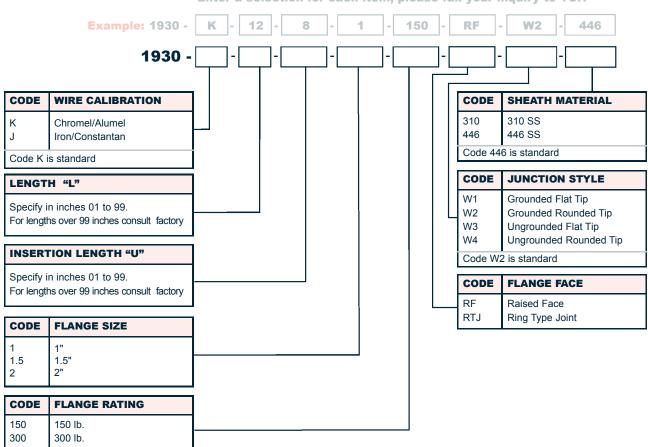
UNIWELL

Series 1930

- · Welded Flange Provided
- Conductors Protected from Environment by Dense - Pack MgO and 446 SS Heavy Wall Sheath
- · Simplicity of Installation
- · Lower Conduction Losses
- Long-Life, 14 Gauge Nominal Size Conductors
- · Elimination of Spring-Loading
- Low Cost Alternative to Thermowell Assemblies



Enter a selection for each item, please fax your inquiry to TCP.



For more information, Consult the Selection Guide beginning on pg. 175

